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Page 1

Friday, November 26, 2010 4:13:47 PM

T 4	II
Item	11):

K642-511

Accept



Setup Start



Revision ID:

Item Name:

saddle kit 642-511

Start Date: Required Date: 12/2/2010

11/29/2010 Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Date: (6-11-24 Tooling: Date:

SPC (Y/N):

Date:

Date:

Start

Stop

Stop

Sequence ID/ **Work Center ID** Operation

Revision Nbr

QC:____

Description

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Reject Accept Qty Qty

Run

Reject Number

Insp. Stamp

Draw Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Create White labels per PPP K642-511

CHG004

m 10 12 10

110

Packaging Packaging

Pick Kit

0.00

Memo

0.00

W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								Frod Wigi	
Part No		PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date: _	
		esolution:							
NCR:		\	WORK ORDE	R NON-CONFORM	ANCE (NCF	?)			
DATE	CTED	Description of NC			ion B	Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		tion C	Chief Eng	QC Inspector
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Work Order ID 64172

Friday, November 26, 2010 4:13:47 PM



Page 2

Item ID:

K642-511

Accept

Setup Start

Stop

Revision ID:

Item Name:

Required Date: 12/2/2010

saddle kit 642-511

Start Date:

11/29/2010

Start Oty: 2.00

Req'd Qty: 2.00



Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan: ____ Date:

QC: _____ Date: ____

Tooling:

SPC (Y/N):

Date:

Date:

Tool # Plan

Code

Run

Reject

Qty

Start



Insp.

Stamp

Stop

Sequence ID/ **Work Center ID**

120

Quality Control

Operation Description

QC4-100% Inspect kits for completeness

Memo

Set Up/ **Run Hours**

0.00

0.00

Qty

Accept

10 12 10

(e/1/2/10 2)

Number

Reject

130

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP K642-511 Location:

NIUB

140

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

CK 10/12/13.

plru/2-10
(2)

Packaging Packaging

Quality Control

Dart /	Aerosp	oace	Ltd
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W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PRC	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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-										
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No D (QA:	Date: _		
	R	esolution:	olution: Disposition:			QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NC	R)				
DATE	STEP	Description of NC	Corrective Action Section B			veri		Approval	Approval	
JAIL .	J	Section A	Initial Chief Eng	Action Description Chief Eng	Dat		ction C	Chief Eng	QC Inspector	
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Picklist Print

Friday, November 26, 2010 4:13:46 PM

Work Order ID: 64172

Parent Item:

K642-511

Parent Item Name: saddle kit 642-511



Start Date: 11/29/2010

Required Date: 12/2/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:	

IPP Rev:A□07.06.05 new issue□EC□ IPP Rev.B 08.02.05, Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
AN3C35A MANAGASA BOLT		Purchased	No			110	Each	97.0000	3	6		
				Location		Loc	<u>Qty</u>	Loc Code				
				ST353			97					
					111724		1					
		,			112489		16		7	11/24	785	
					114523		30			, , , ,	_ ,	
				i	116082		50		_		_	
BOLT	II III	Purchased	No			110	Each	178.0000	9	18 C		Le 14/1/30
				Location	!	Loc	Qty	Loc Code				
				ST353			178					
			-		109771		6		-		_	
					115882		22				_	
					116050		50		_			

50

50

116202

116239

Dart Aerospace Ltd							
	WORK ORDER CH	IANGES					
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		WORK ORDER CH	WORK ORDER CHANGES	WORK ORDER CHANGES	WORK ORDER CHANGES	WORK ORDER CHANGES Approval	

Part No	•	PAR #:	Fault Categ	Jory:	NCR: Yes N	o DQA :	Date:	
	Re	solution:	Disposition	n:	_ QA: N/C Clos	QA: N/C Closed:		
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	\	Corrective Action Section		Verification	Approval	Approvai
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Picklist Print Friday, November 26, 2010 4:13:46 I	DM				Page 2
Work Order ID: 64172			2:00 100 100 100 100 100		
Parent Item: K642-511				•	•
Parent Item Name: saddle kit 642-511					Start Date: 11/29/2010 Required Date: 12/2/2010
				•	Start Qty: 2.00 Required Qty: 2.00
AN3C41A	Purchased	No		110 Each	
BOLT (1)			Location .	Loc Qty	Loc Code
			FG	4	
			103324	4	
			ST354	99	
			114443	17	M114443 90 XX
			115316	32	MII S 3/6 7 6
AN4C6A	Purchased	No	116050	50 110 Each	429.0000 12 24
	Purchaseu	NO		110 Each	111111111111
(7)	,	•			M115016
L			Location	Loc Oty	Loc Code
			FG	4	
			103344	4	
			ST356	425	12121-1-V
			113121 115016	15 200	<u>AA+370/19</u>
			116003	200	
			116075	10	
(ANSCI1A)	Purchased	No		110 Each	198.0000 8 16.6
					10/11/30 C
1			Location	Loc Qty	Loc Code
\mathcal{C}			FG	3	
	,		104817	3	
			ST338	195	 -
			114443	14 70	
			114523	61	M114623 MARCON
			116075	50	WI 25 IC

	•												
W/O:			WO	RK ORDER CHANGE	S								
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
									!				
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date:					
	R	esolution:	lution: Disposition:				QA: N/C Closed: Date:						
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR)							
DATE	STEP	Description of NC	ļ	Corrective Action Section		Verifi	cation	Approval	Approvai				
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector				
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Picklist Print Friday, November 26, 2010 4:13:46 PM Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511 Required Date: 12/2/2010 Start Date: 11/29/2010 Start Qty: 2.00 Required Qty: 2.00 Purchased No 110 Each 136.0000 Location Loc Qty Loc Code FG 2 18918 2 ST338 134 113121 42 116075 92 AN5C13A Purchased No 110 Each 154.0000 Location Loc Qty Loc Code FG 18918 ST338 152 113121 2 114615 50 116075 100 Purchased No 110 Each 74.0000



Location	Loc Qty
ST339	74
111819	74

Loc Code

W/O:			W	ORK ORDER CHANG	ES						
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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				,							
Part No	:	PAR #:	Fault Cat	egory:	_ NCR: Yes	No DO)A:	Date:			
				Disposition: Q			QA: N/C Closed: Date:				
NCR:			WORK ORI	DER NON-CONFORM	ANCE (NC	R)					
DATE	CTED	Description of NC			verif			fication Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ction C	Chief Eng	QC Inspector		
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Picklist Print Page 4 Friday, November 26, 2010 4:13:46 PM Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511 Required Date: 12/2/2010 **Start Date:** 11/29/2010 Start Qty: 2.00 Required Qty: 2.00 Purchased 110 No Each 76.0000 Location Loc Oty Loc Code FG 18918 ST340 72 111808 22 50 113164 Purchased 110 Each 90.0000 No Location Loc Oty Loc Code FG 18918 2

ST340

No

Purchased

111648 112454



<u>Location</u>	Loc Qty	Loc Code
ST340	86	
108084	40	
108407	46	

110

88 28

60

Each

86.0000

m/0 8084

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Ву	D	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								1 100 mg.			
Part No	:	PAR #:	Fault Cat	egory:	NCR: Ye	s No	DQA:	Date: _			
Resolution: Disposition:			QA: N/C	Close	ed:	Date: _	`				
NCR:			WORK ORI	DER NON-CONFORM	IANCE (N	CR)					
		Description of NC Corrective Action			ection B		Verification	ation Approval	Approval		
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng			n & ite	Section C	Chief Eng	QC Inspector		
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Picklist Print Page 5 Friday, November 26, 2010 4:13:46 PM Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511 Required Date: 12/2/2010 **Start Date: 11/29/2010** Start Qty: 2.00 Required Qty: 2.00 AN960C10L NAS1149C0332 Purchased No 110 Each 25.0000 Location Loc Qty Loc Code ST245 25 25 107534 Purchased No 110 Each 19.0000 Location Loc Oty Loc Code ST346 19 112828 19 4N960C516L NAS1149C0532 Purchased No 110 Each 6.0000 Location Loc Qty Loc Code ST347 6 111916 6 D206-648-013 Manufactured No 110 Each 10.0000 GHW Modification Location Loc Qty Loc Code FG120 10 63860 63860 10

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Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) Date: PART OF DESCRIPTION OF NC	W/O:			WC	ORK ORDER CHANG	ES				
Part No:PAR #:Fault Category:NCR: Yes No DQA:Date: Resolution:Disposition:QA: N/C Closed:Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC	DATE	STEP	i de la companya de			Ву	Date	Qty	Chief Eng /	Approval QC Inspector
Part No:									Prod Mgr	,
Part No:										,
Part No:										
Part No:										
Part No:										
Resolution:										
NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Section A Section A Section B Section C Section A Section C	Part No:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	<u></u>
DATE STEP Description of NC Section A Section B Section B Section C Section A Section C Section		Resolution: Disposition:				QA: N/C Cld	osed:		Date: _	
DATE STEP Description of NC Initial Action Description Sign & Verification Approval	NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)			
Section A Initial Action Description Sign & Section C Chief Eng QC Inspector			Description of NC			verific			Approval	Approval
	DATE	SIEF		1	ial Action Description Eng Chief Eng		Section C		Chief Eng	QC Inspector
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Picklist Print Page 6 Friday, November 26, 2010 4:13:46 PM Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511 Required Date: 12/2/2010 **Start Date:** 11/29/2010 Required Qty: 2.00 Start Qty: 2.00 Manufactured No 110 Each 79.0000 Location Loc Qty Loc Code FG 44 , li 31985 44 ST020 35 61645 63311 34 Manufactured No 110 Each 338.0000 Location Loc Qty Loc Code FG 50 50 29962 ST022 288 61331 288 Manufactured No 110 Each 4.0000 Location Loc Qty Loc Code



Manufactured

No

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W/O:			W	ORK ORDER CHANGI	ES		·			
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
•						,				
Part No:F		PAR #:	Fault Cate	egory:	_ NCR	: Yes N	lo DQ	A:	_ Date: _	
Resolution: Disposition:				on:	_ QA:	N/C Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE	(NCR)				
DATE STEP		Description of NG			on B		Verifi	cation	Approval	Approval
		Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date		Section C		Chief Eng	QC Inspector
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Picklist Print Page 7 Friday, November 26, 2010 4:13:46 PM Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511 Required Date: 12/2/2010 Start Date: 11/29/2010 Start Qty: 2.00 Required Oty: 2.00 Manufactured No 110 Each 45.0000 Location Loc Qty Loc Code FG 31929 ST028 39 39 63559 Manufactured No 110 Each 63.0000 Location Loc Oty Loc Code ST028 63 62690 37 63558 26 Manufactured 110 Each 5.0000 Location Loc Qty Loc Code ST428A 5



 Location
 Loc Qty
 Loc Code

 ST428A
 6

 62060
 6

110

Each

6.0000

62059

Manufactured

No

W/O:			WO	RK ORDER CHANGE	S						
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
							1 rod ingr				
			<u> </u>								
Part No		PAR #:	Fault Category: NC			NCR: Yes No DQA: Date:					
Resolution: Disposition:				QA: N/C CIO	osed:	Date: _					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)					
DATE STEP		Description of NC		Corrective Action Section		Verification	Approval	Approval			
		Section A	Initial Chief Eng			Sign & Section C		QC Inspector			
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Picklist Print Friday, November 26, 2010 4:13:46 I	PM				Page 8
Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511				Start Date: 11/29/2010 Start Qty: 2.00	Required Date: 12/2/2010 Required Qty: 2.00
D3396-3 Spacer	Manufactured	No	110 Each	53.0000 (2) 4	L a
D3407-043 \\ \tag{1} \	Manufactured	Location FG 26772 ST055 58680 63557	Loc Oty 10 10 43 3 40 110 Each	4.0000 1) 2 36	50 3567 Wholse
		<u>Location</u> ST420 62627 ST464	Loc Oty 3 3 1	Loc Code	



		14
Location	Loc Oty	Loc Code
ST058	24	
63239	24	

110

24.0000

Each

50387

Manufactured

No

W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
								Prod Mgr	,
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:		_ Date: _	
	Re	esolution:	Dispositio	n:	QA: N/C Cld	sed:		Date:	
NCR:			WORK ORDI	R NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	Corrective Action Section B			Verification			Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	1 C	Chief Eng	QC Inspector
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			Section 1						
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Picklist Print Page 9 Friday, November 26, 2010 4:13:46 PM Work Order ID: 64172 Parent Item: K642-511 Parent Item Name: saddle kit 642-511 Required Date: 12/2/2010 Start Date: 11/29/2010 Required Qty: 2.00 Start Oty: 2.00 D3457-1 Manufactured No 110 Each 39.0000 Location Loc Oty Loc Code FG 10 32409 10 ST059 29 45913 62691 28 Manufactured No 110 Each 653.0000 Location Loc Qty Loc Code ST077 653 42329 10 52505 643 Manufactured No 110 Each 327.0000 Location Loc Qty Loc Code ST077 327 57704 327



Location	Loc Qty	Loc Code
ST077	388	
53237	388	

110

Each

388.0000

5 3237

Manufactured

No

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	PROCEDURE CHANGE				Approval Chief Eng / Prod Mgr	Approval QC Inspector
·							Frod Wgr	,
Part No		PAR #:	Fault Cate	egory:	_ NCR: Yes N	lo DQA:	Date: _	
	Re	esolution:	Disposition	on:	_ QA: N/C Clo	sed:	Date: _	
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCR)		, , , , , , , , , , , , , , , , , , , ,	
DATE	Description of NC		Corrective Action Secti		Verificatio	rification Approval	Approval	
DAIE	DATE STEP	Section A	Initial Action Do		Sign & Date	Section C	Chief Eng	QC Inspector
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Picklist Print

Friday, November 26, 2010 4:13:46 PM

Work Order ID: 64172

Parent Item:

K642-511

Parent Item Name: saddle kit 642-511



Start Date: 11/29/2010

Required Date: 12/2/2010

Page 10

10

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

2,116.000

MS21043-4

Purchased

Purchased

No

No

Location

111819

112314

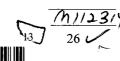
ST301

Location Loc Qty FG 76 103691 76 ST301 2040 112314 2040 110 Each

1,075.000

Loc Code

Loc Code



M\$21043-5	!

Location Loc Qty ST301 1075 114523 23 114784 152 115936 300 116188 600 110 Each

Loc Oty

552

52

500

552.0000



Loc Code



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W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHAI	NGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					*				Prod Mgi	
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: `	res N	o DQ	A:	_ Date: _	lut 20
	R	esolution:							Date:	
NCR:		•	WORK ORDI	ER NON-CONFORM	ANCE (I	NCR)				
DATE	STEP	Description of NC	Corrective Action Section B			Sign & Verification				Approvai
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Sect	ion C	Chief Eng	QC Inspector
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DART AEROSPACE USA, INC.

REFERENCE ONLY M 10 Page 25 of 34

206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE) 4.7

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	Х					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
$\overline{}$	1	1	Х			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
				<u> </u>			
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP (1)
4			2			AN3C4A	* BOLT (1)
5A			2	<u> </u>		AN960C10L	* WASHER (1)
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) (1)
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1				1	D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1	 			†	D2938-1	SADDLE, AFT OUT, LH
8	'	1		 	—	D2938-2	SADDLE, AFT OUT, RH
- 9	1	 		-	 	D2939-1	SADDLE, AFT IN, LH
9		1			 -	D2939-2	SADDLE, AFT IN, RH
		8				AN3C41A	BOLT
10	8			ļ	 	D2652	BUSHING
	16	16					NUT
12A	. 8	8		ļ	ļ	MS21043-3	WASHER (REPLACES NAS1515H5)
12B	16	16		ļ	<u> </u>	D3672-7	* BOLT (2)
13	4	4		i	1	AN5C11A	- BOLI (-)
				ļ	ļ	(or AN5C12A)	* BOLT (2)
14	4	4	!	1	i	AN5C11A	BOLL
	l					(or ANSC13A)	- WAGUED
15A	8	8				AN960C516L	WASHER (PERIADER MASASASUSI)
15B	8	8	L	L		D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12		ļ <u>.</u>		AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
					ļ		* WEARPAD (1) (REPLACES D2648-3)
20A	<u> </u>	<u> </u>	_ 9	9	ļ	D3537-1	
21A			1	1		D3537-3	* WEARPAD (1) (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE (1) (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET (1)
23A			1	1		D3535-23	* WEARSHOE (1) (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET (1)
24A	i		1	1		D3535-39	* WEARSHOE (1) (REPLACES D3287-1)
24B	!	·	1	1		D3536-39	* GASKET (1)
25A		† · · · · ·	1	1	1	D3535-35	* WEARSHOE (1) (REPLACES D2656-35)
25B	 	 	1	 i 		D3536-35	* GASKET (1)
26A	 		78	78	1	AN3C4A	* BOLT (1)
26B		 	78	78	1	AN960C10L	* WASHER (1)
26C	 		78	+	+	ALS7-1032-130	*INSERT (1)
200	1		,,,	<u> </u>	<u> </u>	7,207 1002-100	(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2		T	1	D3457-1	WASHER
33	1	1_1_	ļ			MS21043-4	NUT
3.4	 	 	 -	 	+	AN4C5A	BOLT
34	 	 	1	 	 	AN960C416	WASHER
35		 	1 1	 	+		RING
		I	1	1	l	D3413-1	MINO
36			+	1			
36					Į——	D2712	SET SCREW
	10	10				D2712 D2934	SET SCREW SADDLE SPACER

continued on next page...

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ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41		 		 	4	AN3C37A	BOLT
42		†			8	D2652	BUSHING
43		†			4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9			 -	AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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